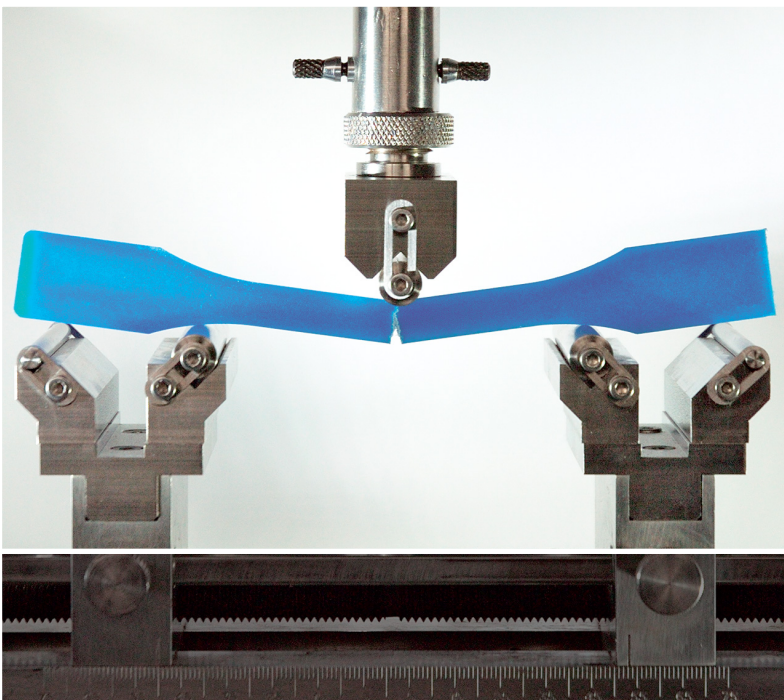


Wolfgang Grellmann  
Sabine Seidler

# Polymer Testing



2<sup>nd</sup> Edition

HANSER

Grellmann, Seidler  
**Polymer Testing**



Wolfgang Grellmann  
Sabine Seidler (Eds.)

# Polymer Testing

2<sup>nd</sup> Edition

With contribution by

Volker Altstädt, Monika Bauer, Christian Bierögel, Gert Busse,  
Klaus Friedrich, Henrik Höninger, Thomas Lüpke, Bernd Michel,  
Hans-Joachim Radusch, Falko Ramsteiner, Andreas Schönhals,  
Jörg Trempler

Hanser Publishers, Munich

**HANSER**  
Hanser Publications, Cincinnati

*The Editors:*

Prof. Dr. rer. nat. habil. Wolfgang Grellmann,  
Martin-Luther-University Halle-Wittenberg, Centre of Engineering Science, D-06099 Halle and  
Polymer Service GmbH Merseburg, D-06217 Merseburg, Germany

Prof. Dr.-Ing. habil. Sabine Seidler  
Vienna University of Technology, Institute of Materials Science and Technology  
Favoritenstraße 9, A-1040 Vienna, Austria

Distributed in North and South America by:  
Hanser Publications  
6915 Valley Avenue, Cincinnati, Ohio 45244-3029, USA  
Fax: (513) 527-8801  
Phone: (513) 527-8977  
www.hanserpublications.com

Distributed in all other countries by  
Carl Hanser Verlag  
Postfach 86 04 20, 81631 München, Germany  
Fax: +49 (89) 98 48 09  
www.hanser-fachbuch.de

The use of general descriptive names, trademarks, etc., in this publication, even if the former are not especially identified, is not to be taken as a sign that such names, as understood by the Trade Marks and Merchandise Marks Act, may accordingly be used freely by anyone. While the advice and information in this book are believed to be true and accurate at the date of going to press, neither the author nor the editors nor the publisher can accept any legal responsibility for any errors or omissions that may be made. The publisher makes no warranty, express or implied, with respect to the material contained herein.

Library of Congress Cataloging-in-Publication Data

Grellmann, Wolfgang, 1949-  
[Kunststoffprüfung. English]  
Polymer testing / Wolfgang Grellmann, Sabine Seidler. -- 2nd edition.  
pages cm  
Includes bibliographical references and index.  
ISBN 978-1-56990-548-7 (hardcover) -- ISBN 978-1-56990-549-4 (e-book) 1. Polymers--Testing. I. Seidler, Sabine, 1961- II. Title.  
TA455.P58G7413 2013  
620.1'920287--dc23

2013026084

Bibliografische Information Der Deutschen Bibliothek  
Die Deutsche Bibliothek verzeichnet diese Publikation in der Deutschen Nationalbibliografie;  
detaillierte bibliografische Daten sind im Internet über <<http://dnb.d-nb.de>> abrufbar.

ISBN 978-1-56990-548-7  
E-Book ISBN 978-1-56990-549-4

All rights reserved. No part of this book may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying or by any information storage and retrieval system, without permission in writing from the publisher.

© Carl Hanser Verlag, Munich 2013  
Production Management: Steffen Jörg  
Coverconcept: Marc Müller-Bremer, [www.rebranding.de](http://www.rebranding.de), München  
Coverdesign: Stephan Rönigk  
Printed and bound by Kösel, Krugzell  
Printed in Germany

# Preface to the Second Edition

The textbook „*Polymer Testing*“ is mainly intended for the education of university students and students of universities of applied sciences. This textbook was deemed to be necessary because the testing of polymers has become established as a separate scientific discipline within polymer sciences in recent years. The textbook was first published in German in 2005. An improved English version was published in 2007, and a Russian edition appeared in 2010 with special consideration given to the specific GOST standards.

The positive reviews from our colleagues demonstrate that the concept „Method – Parameters – Examples“ meets students` needs and is also accepted in practice.

Although there have been no significant changes to basic testing methods since the first edition appeared, there have been considerable advances in the evaluation of structure-property correlations and standardisation. It has become increasingly necessary to provide material-scientific parameters to quantify the relationship between microstructure and macroscopic properties. Therefore, it seemed necessary to publish a second edition. The previous edition has been comprehensively revised, and the new edition covers all the latest developments in the field, including all amendments to the most important polymer test standards up to May 2013.

Using the same concept and methodical structure in the presentation of polymer test procedures, the parameters obtained by the latter and the selected examples, the new edition provides university students and students of universities of applied sciences with a good and fast source of information. This is why the textbook has been widely adopted by universities and universities of applied sciences for the teaching of „*Polymer Testing*“.

In order to provide support the lecturers, a PowerPoint presentation has been created for all pictures and tables. It can be downloaded from [www.hanserpublications.com](http://www.hanserpublications.com). In this regard, we would like to thank Prof. Dr.-Ing. Christian Bierögel, in particular, for his valuable advice in the preparation of this edition and especially for the new publication of the pictures, which are now in colour, and his extensive work on producing the PowerPoint presentation of all pictures.

A Wiki dictionary, „*Plastics Testing and Diagnostics*“, has been produced on the scientific basis of the book and of publications from the Merseburg scientific school, and it often provides more detail than the book. The dictionary is available at [www.polymerservice-merseburg.de/wiki-lexikon-kunststoffpruefung](http://www.polymerservice-merseburg.de/wiki-lexikon-kunststoffpruefung) and can be used for practical work. An extensive compilation of fracture mechanics test specimens and approximation equations to calculate parameters in fracture mechanics are just two examples of what the dictionary offers.

We would like to thank Carl Hanser Verlag, especially Ms. Dr. N. Warkotsch, Ms. Dr. C. Strohm, Ms. Dipl.-Ing. (FH) U. Wittmann and Mr. S. Jörg, for their much-appreciated and reliable assistance.

June 2013

The Editors

# Preface to the First Edition

This book is based on the editors' extensive experience in research, development and education in the field of materials science and especially polymer testing, polymer diagnostics and failure analysis. The results of their work were published in several reference books about deformation and fracture behavior of polymers, in numerous single publications in peer-reviewed scientific journals and in proceedings. Given the fact that the field of science undergoes a rapid and dynamic development it seemed prudent to present these results in a textbook for students.

The following factors convinced us that a comprehensive representation of the state of knowledge was needed:

- The ever-increasing importance of this materials group for continued technical progress led to an increasing share of polymers and compounds in various applications.
- The increased safety awareness led to the development of hybrid methods of polymer diagnostics, which enable a complex view of the connection between loading and material behavior under actual loading conditions and ambient influences
- As a result of the development of fiber-reinforced thermoplastic and thermosetting composite materials, new challenges to polymer testing methods emerged.
- The increasing use of polymers and elastomers in medical technology for various applications requires the development of technological testing methods for viability, serviceability, operating safety and /or service life.
- As a consequence of the trend to miniaturization components (microsystems), more suitable testing methods are necessary for the evaluation of various thermomechanical loadings of materials properties, e.g., in highly integrated electronic components.

In addition, a number of new standards and regulatory codes for polymer testing have been introduced over the past years, further emphasizing the need for a redesigned textbook for this discipline of science. The book presents a comprehensive representation of knowledge provided by respected colleagues from universities, universities of applied sciences and the polymer industry. A list of co-authors as well



as acknowledgements for numerous colleagues and co-workers follow on separate pages.

The editors and co-authors tried hard to overcome the limits of classic polymer testing using ASTM and ISO standards in order to make the importance of polymer testing for the development and application of new polymers, composite materials and materials compounds, as well as the introduction of new technologies, more recognizable.

This book is primarily designed for students of bachelor, diploma and master courses of material science, material technology, plastic technology, mechanical engineering, process engineering and chemical engineering. It can be used by students, teachers of universities and colleges for supplementary studies in the disciplines of chemistry and industrial engineering. The methods of polymer testing are also essential to the development and application of biomedical or nanostructured materials.

With the publication of this book we hope that it will not only serve the important task of training of young scientists in physical and material oriented disciplines, but will also make a contribution to further education of professional polymer testers, design engineers, and technologists.

We thank Carl Hanser Publishers for publishing this book, entitled “Polymer Testing”, especially we are grateful to Dr. Christine Strohm who thoroughly revised the complete text for this edition. We also thank Dr. Paul I. Anderson for the translation of several chapters. The main idea of this book was based on the 1992s book by Dr. Heinz Schmiedel “Handbook of Polymer Testing”, written in German language. We kept the physical-methodical approach and also, the comprehensive chapter “Fracture Toughness Measurements in Engineering Plastics” based on our research work in this field for many years. For example it is pointed out on the extensive collection of fracture mechanics specimen and the evaluation equations for determination of fracture mechanics parameters.

We want to thank sincerely all co-workers from the Center of Engineering Science and the Institute of Polymer Materials e.V. of the Martin-Luther-University of Halle-Wittenberg and all collaborators from the Institute of Materials Science and Technology of the Vienna University of Technology who, with their commitment and their willing cooperation, made the publication of this book possible in the first place.

Sabine Seidler, Vienna

Wolfgang Grellmann, Halle

May 2007

# Listing of Co-authors

Prof. Dr. *Volker Altstädt*  
University of Bayreuth, Germany  
(Chapter 10)

Prof. Dr. *Monika Bauer*  
Fraunhofer-Einrichtung für Polymermaterialien und Composite PYCO, Teltow,  
Germany  
Technical University of Brandenburg (BTU), Cottbus, Germany  
(Part 11.2)

Prof. Dr. *Christian Bierögel*  
Martin Luther University Halle-Wittenberg and Polymer Service GmbH Merseburg,  
Institute of Martin Luther University Halle-Wittenberg, Germany  
(Chapter 2, Part 4.3 and Chapter 9)

Prof. Dr. *Gert Busse*  
University of Stuttgart, Germany  
(Chapter 8)

Prof. Dr. Dr. *Klaus Friedrich*  
Institute for Composite Materials (IVW), Technical University of Kaiserslautern,  
Germany  
(Part 4.8)

Dr. *Henrik Höninger*  
IMA Materialforschung und Anwendungstechnik Dresden, Germany (formerly)  
(Parts 4.5, 4.6 and 11.3)

Dr. *Thomas Lüpke*  
Kunststoff-Zentrum (KUZ) Leipzig, Germany  
(Parts 4.1 and 4.2)

Prof. Dr. *Bernd Michel*  
FhG Institute for Reliability and Microintegration (IZM) Berlin, Germany  
(Chapter 12)

Prof. Dr. *Hans-Joachim Radusch*  
Martin Luther University Halle-Wittenberg, Germany  
(Chapter 3)

Dr. *Falko Ramsteiner*  
BASF Group Ludwigshafen, Germany (formerly)  
(Chapter 7)

Prof. Dr. *Andreas Schönhals*  
Federal Institute for Materials Research and Testing (BAM) Berlin, Germany  
(Part 6.3)

Dr. *Jörg Trempler*  
Martin Luther University Halle-Wittenberg, Germany (formerly)  
(Part 6.2)

The chapters and sections not listed above were written by the editors.

We owe particular gratitude for their assistance with the development and compilation of the manuscript to:

Ms. Dipl.-Ing. *Yvonne Chowdhury*, InnoMat GmbH, Teltow, Germany  
(Part 11.2),

Ms. Dipl.-Ing. *Ivonne Pegel*, ESW GmbH, Wedel, Germany (Chapter 10) and  
Mr. Dr. *Hans Walter*, FhG Institute for Reliability and Microintegration (IZM)  
Berlin, Germany (Chapter 12).

In particular we would like to thank co-author Prof. Dr. *Christian Bierögel* not only for his contributions to the book, but moreover for his comprehensive assistance and critical advice during the composition of the manuscript.

We thank Prof. Dr. *Peter Grau* for the professional revision of the parts on microhardness testing.

For the critical revision of single chapters we thank our longtime co-workers Ao. Prof. Dr. mont. *Vasiliki-Maria Archodoulaki*, Dr. *Thomas Koch*, Prof. Dr. *Ines Kotter*, Dr. *Ralf Lach*, Prof. Dr. *Beate Langer* and finally Dr. *Katrin Reincke*.

We thank Ms. *Dagmar Fischer* for the technical editing of figures and images that we provided in various graphical file formats and their transformation into the format required for printing by Carl Hanser Publishers.

# Table of Contents

Nomenclature (Selection)	XXI
Terminology	XXIX
Symbols and Abbreviated Terms	XXXIII
1 Introduction	1
1.1 The Genesis of Polymer Testing as a Science	1
1.2 Factors Influencing Data Acquisition	4
1.3 Classification of Polymer Testing Methods	5
1.4 Standards and Regulatory Codes for Polymer Testing	7
1.5 Compilation of Standards	10
1.6 References by Area of Specialization	11
2 Preparation of Specimens	15
2.1 Introduction	15
2.2 Testing Molding Materials	17
2.3 Specimen Preparation	18
2.3.1 General Remarks	18
2.3.2 Specimen Preparation by Direct Shaping	19
2.3.2.1 Production of Specimens from Thermoplastic Molding Materials	19
2.3.2.2 Production of Specimens from Thermosetting Molding Materials	26
2.3.2.3 Production of Specimens from Elastomeric Materials	28
2.3.3 Specimen Preparation by Indirect Shaping	29
2.3.4 Characterization of Specimen State	31
2.4 Specimen Preparation and Conditioning	33
2.5 Compilation of Standards	36
2.6 References	38
3 Determining Process-Related Properties	39
3.1 Molding Materials	39

---

3.2	Determining Bulk Material Properties	40
3.2.1	Bulk Density, Compacted Apparent Density, Fill Factor	40
3.2.2	Pourability, Angle of Repose, Slide Angle	41
3.3	Determining the Properties of Fluids	42
3.3.1	Rheological Fundamentals	42
3.3.1.1	Viscosity of <i>Newtonian</i> and non- <i>Newtonian</i> Fluids	42
3.3.1.2	Temperature and Pressure Dependence of Viscosity	46
3.3.1.3	Molecular Mass Influence on Viscosity	46
3.3.1.4	Volume Properties	47
3.3.2	Measuring Rheological Properties	48
3.3.2.1	Rheometry/Viscometry	48
3.3.2.2	Rotational Rheometers	49
3.3.2.3	Capillary Rheometers	55
3.3.2.4	Extensional Rheometers	66
3.3.3	Selecting Measurement Methods for Characterizing Polymer Materials	68
3.4	Compilation of Standards	69
3.5	References	70
4	Mechanical Properties of Polymers	73
4.1	Fundamental Principles of Mechanical Behavior	73
4.1.1	Mechanical Loading Parameters	73
4.1.1.1	Stress	73
4.1.1.2	Strain	76
4.1.2	Material Behavior and Constitutive Equations	77
4.1.2.1	Elastic Behavior	77
4.1.2.2	Viscous Behavior	80
4.1.2.3	Viscoelastic Behavior	82
4.1.2.4	Plastic Behavior	88
4.2	Mechanical Spectroscopy	90
4.2.1	Experimental Determination of Time Dependent Mechanical Properties	90
4.2.1.1	Static Testing Methods	91
4.2.1.2	Dynamic–Mechanical Analysis (DMA)	92
4.2.2	Time and Temperature Dependence of Viscoelastic Properties	99
4.2.3	Structural Factors Influencing Viscoelastic Properties	102
4.3	Quasi-Static Test Methods	104
4.3.1	Deformation Behavior of Polymers	104

---

4.3.2	Tensile Tests on Polymers	110
4.3.2.1	Theoretical Basis of the Tensile Test	110
4.3.2.2	Conventional Tensile Tests	113
4.3.2.3	Enhanced Information of Tensile Tests	122
4.3.3	Tear Test	128
4.3.4	Compression Test on Polymers	130
4.3.4.1	Theoretical Basis of the Compression Test	130
4.3.4.2	Performance and Evaluation of Compression Tests	133
4.3.5	Bend Tests on Polymers	138
4.3.5.1	Theoretical Basis of the Bend Test	138
4.3.5.2	The Standardized Bend Test	144
4.4	Impact Loading	149
4.4.1	Introduction	149
4.4.2	<i>Charpy</i> Impact Test and <i>Charpy</i> Notched Impact Test	150
4.4.3	Tensile-Impact and Notched Tensile-Impact Tests	155
4.4.4	Free-falling Dart Test and Puncture Impact Test	158
4.5	Fatigue Behavior	161
4.5.1	Fundamentals	161
4.5.2	Experimental Determination of Fatigue Behavior	163
4.5.3	Planning and Evaluating Fatigue Tests	167
4.5.4	Factors Influencing the Fatigue Behavior and Service-Life Prediction of Service Life for Polymers	169
4.6	Long-Term Static Behavior	171
4.6.1	Fundamentals	171
4.6.2	Tensile Creep Test	173
4.6.3	Flexural Creep Test	180
4.6.4	Creep Compression Test	181
4.7	Hardness Test Methods	183
4.7.1	Principles of Hardness Testing	183
4.7.2	Conventional Hardness Testing Methods	185
4.7.2.1	Test Methods for Determining Hardness Values after Unloading	185
4.7.2.2	Test Methods for Determining Hardness Values under Load	187
4.7.2.3	Special Testing Methods	191
4.7.2.4	Comparability of Hardness Values	191
4.7.3	Instrumented Hardness Test	193
4.7.3.1	Fundamentals of Measurement Methodology	193

---

4.7.3.2	Material Parameters Derived from Instrumented Hardness Tests	195
4.7.3.3	Examples of Applications	198
4.7.4	Correlating Microhardness with Yield Stress and Fracture Toughness	200
4.8	Friction and Wear	203
4.8.1	Introduction	203
4.8.2	Fundamentals of Friction and Wear	205
4.8.2.1	Frictional Forces	205
4.8.2.2	Temperature Increase Resulting from Friction	206
4.8.2.3	Wear as a System Characteristic	207
4.8.2.4	Wear Mechanisms and Formation of Transfer Film	207
4.8.3	Wear Tests and Wear Characteristics	208
4.8.3.1	Selected Model Wear Tests	209
4.8.3.2	Wear Parameters and Their Determination	211
4.8.3.3	Wear Parameters and Their Presentation	212
4.8.4	Selected Experimental Results	213
4.8.4.1	Counterbody Influence	213
4.8.4.2	Influencing of Fillers	214
4.8.4.3	Influence of Loading Parameters	216
4.8.4.4	Predicting Properties Via Artificial Neural Networks	217
4.8.5	Summary	219
4.9	Compilation of Standards	219
4.10	References	225
5	Fracture Toughness Measurements in Engineering Plastics	233
5.1	Introduction	233
5.2	Current State and Development Trends	234
5.3	Fundamental Concepts of Fracture Mechanics	235
5.3.1	Linear-Elastic Fracture Mechanics (LEFM)	235
5.3.2	Crack-Tip-Opening Displacement (CTOD) Concept	240
5.3.3	J-Integral Concept	243
5.3.4	Crack Resistance (R-) Curve Concept	245
5.4	Experimental Determination of Fracture Mechanical Parameters	247
5.4.1	Quasi-static Loading	247
5.4.2	Instrumented <i>Charpy</i> Impact Test	251
5.4.2.1	Test Configuration	251
5.4.2.2	Maintenance of Experimental Conditions	252

Polymer Testing focuses on the testing, analysis and characterization of polymer materials, including both synthetic and natural or biobased polymers. Novel testing methods and the testing of novel polymeric materials in bulk, solution and dispersion is covered. In addition, we welcome the submission of the testing of polymeric materials for a wide range of applications and industrial products as well as nanoscale characterization. The scope includes but is not limited to the following main topics